

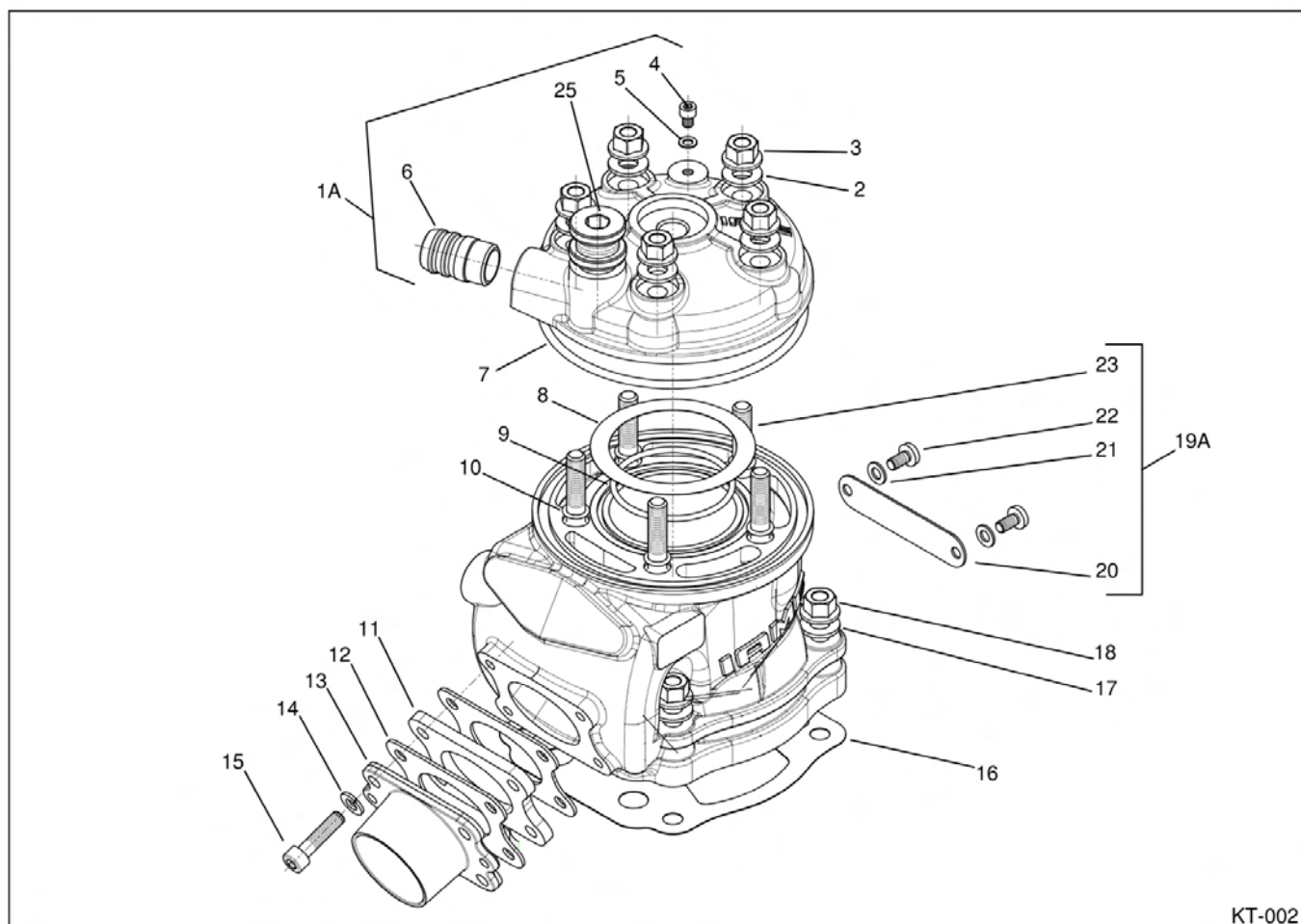
IAME

The heart of kart

IAME - X30 SHIFTER TaG



HEAD AND CYLINDER

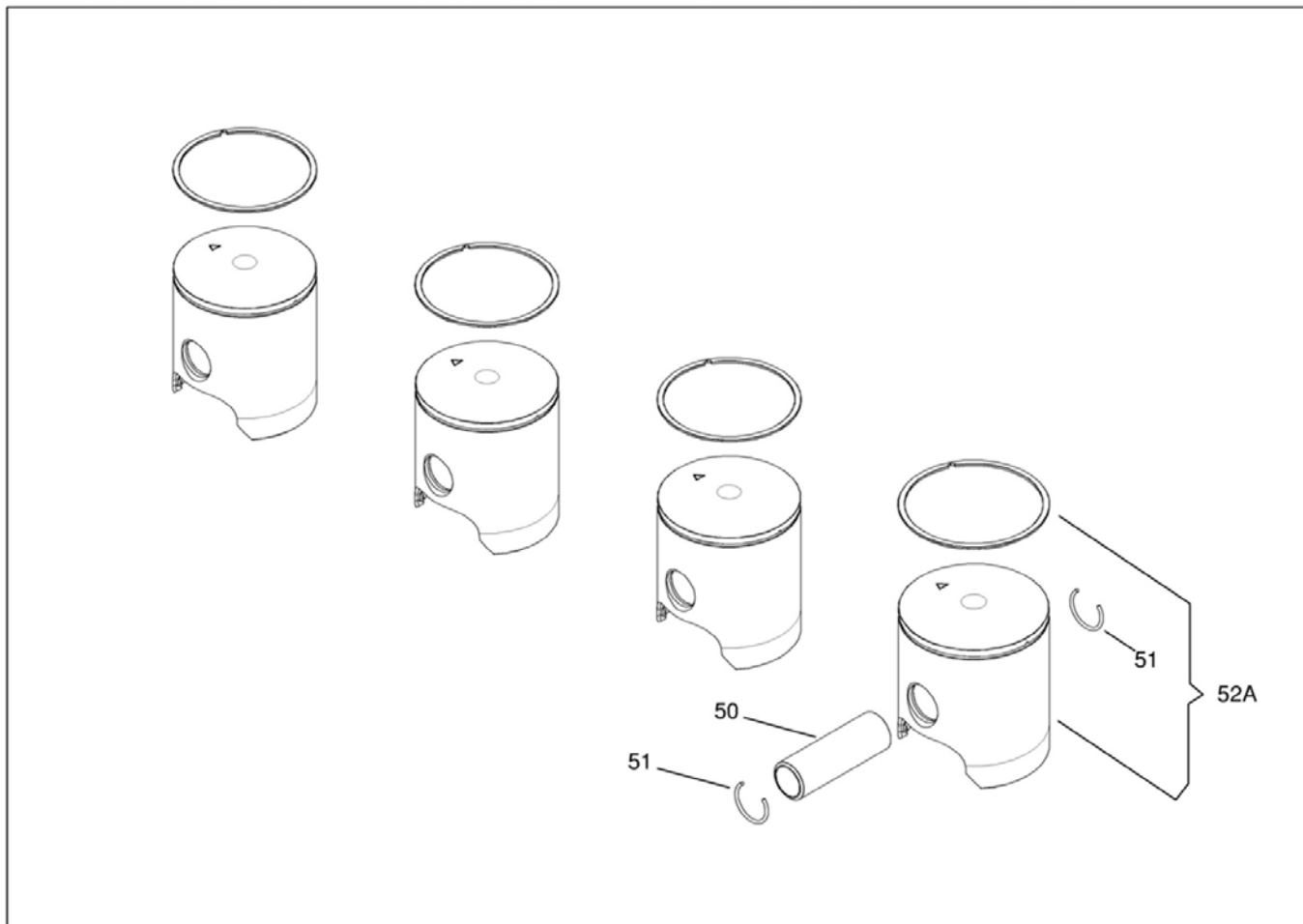


KT-002

RICAMBI / SPARES

POS	COD	DESCR	PRICE
001A	IZA-40101-C	CYLINDER HEAD KZ'12 / X30 SH	
002	00303-K	KIT OF 20 WASHERS M8	
003	00363-K	KIT 20 FLANGE NUTS M8	
004	00066-K	KIT 20 SOCKET H. SCREWS M6X12	
005	00345	M6 WASHER	
006	IFA-40500	WATER PIPE FITTING	
007	IFA-40300	OUT HEAD GASKET OR REEDS. / KZ	
008	IFA-40200-0.05	HEAD GASKET CU 0.05 REED/KZ	
008	IFA-40200-0.10	HEAD GASKET CU 0.10 REED/KZ	
008	IFA-40200-0.20	HEAD GASKET CU 0.20 REED/KZ	
009	IFA-42200	HEAD GASKET INT. OR REEDST/KZ	
010	B-25825	OR STUD-BOLT	
011	IFH-20500	EXHAUST SPACER REEDST./KZ	
012	IFA-20500	EXHAUST PIPE GASKET REEDST/KZ	
013	IFH-02000	EXHAUST PIPE FITTING REEDS./KZ	
014	00331-K	KIT 20 EXHAUST WASHERS M6	
015	00045-K	KIT 20 SOCKET H. SCREWS M6X25	
016	IZB-10400-0.1	CYLINDER BASE GASKET KZ 1/10	
016	IZB-10400-0.2	CYLINDER BASE GASKET KZ 2/10	
016	IZB-10400-0.3	CYLINDER BASE GASKET KZ 3/10	
016	IZB-10400-0.4	CYLINDER BASE GASKET KZ 4/10	
017	00303-K	KIT OF 20 WASHERS M8	
018	IFA-20300	CYL. UNDERSIZE NUT REEDST./KZ	
019A	IZA-01000	CYLINDER X30 SHIFTER TaG	
020	IZB-40500	SHIFTER ENGINE PLATE	
021	00301-K	KIT 20 WASHERS M5	
022	00257-K	20 SCREWS KIT M5x10	
023	IFA-20200	STUDBOLT M8x51	

PISTON

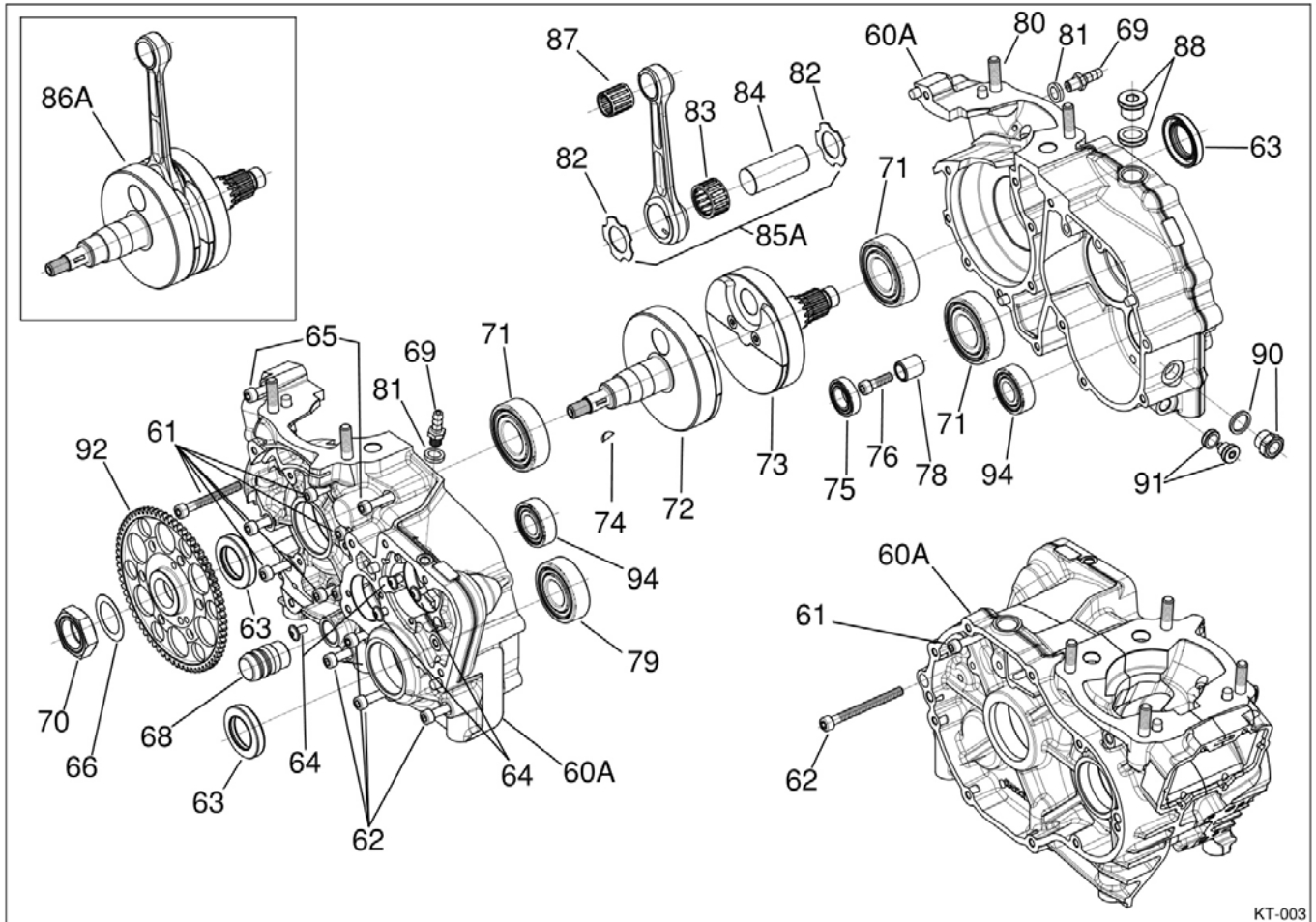


KT-001

RICAMBI / SPARES

POS	COD	DESCR	PRICE
050	IFA-20950	PISTON PIN 15x45	
051	IFA-21050	CIRCLIP REEDSTER/KZ	
052A	IZA-20600A-53.81CR	PISTON KZ 53.81r	
052A	IZA-20600A-53.81CV	PISTON KZ 53.81v	
052A	IZA-20600A-53.83CR	PISTON KZ 53.83r	
052A	IZA-20600A-53.83CV	PISTON KZ 53.83v	
052A	IZA-20600A-53.85CR	PISTON KZ 53.85r	
052A	IZA-20600A-53.85CV	PISTON KZ 53.85v	
052A	IZA-20600A-53.87CR	PISTON KZ 53.87r	
052A	IZA-20600A-53.87CV	PISTON KZ 53.87v	
052A	IZA-20600A-53.89CR	PISTON KZ 53.89r	
052A	IZA-20600A-53.89CV	PISTON KZ 53.89v	
052A	IZA-20600A-53.91CR	PISTON KZ 53.91r	
052A	IZA-20600A-53.91CV	PISTON KZ 53.91v	
052A	IZA-20600A-53.93CR	PISTON KZ 53.93r	
052A	IZA-20600A-53.93CV	PISTON KZ 53.93v	
052A	IZA-20600A-53.95CR	PISTON KZ 53.95r	
052A	IZA-20600A-53.95CV	PISTON KZ 53.95v	
052A	IZA-20600A-53.97CR	PISTON KZ 53.97r	
052A	IZA-20600A-53.97CV	PISTON KZ 53.97v	
052A	IZA-20600A-53.99CR	PISTON KZ 53.99r	
052A	IZA-20600A-53.99CV	PISTON KZ 53.99v	

CRANKCASE & CRANKSHAFT

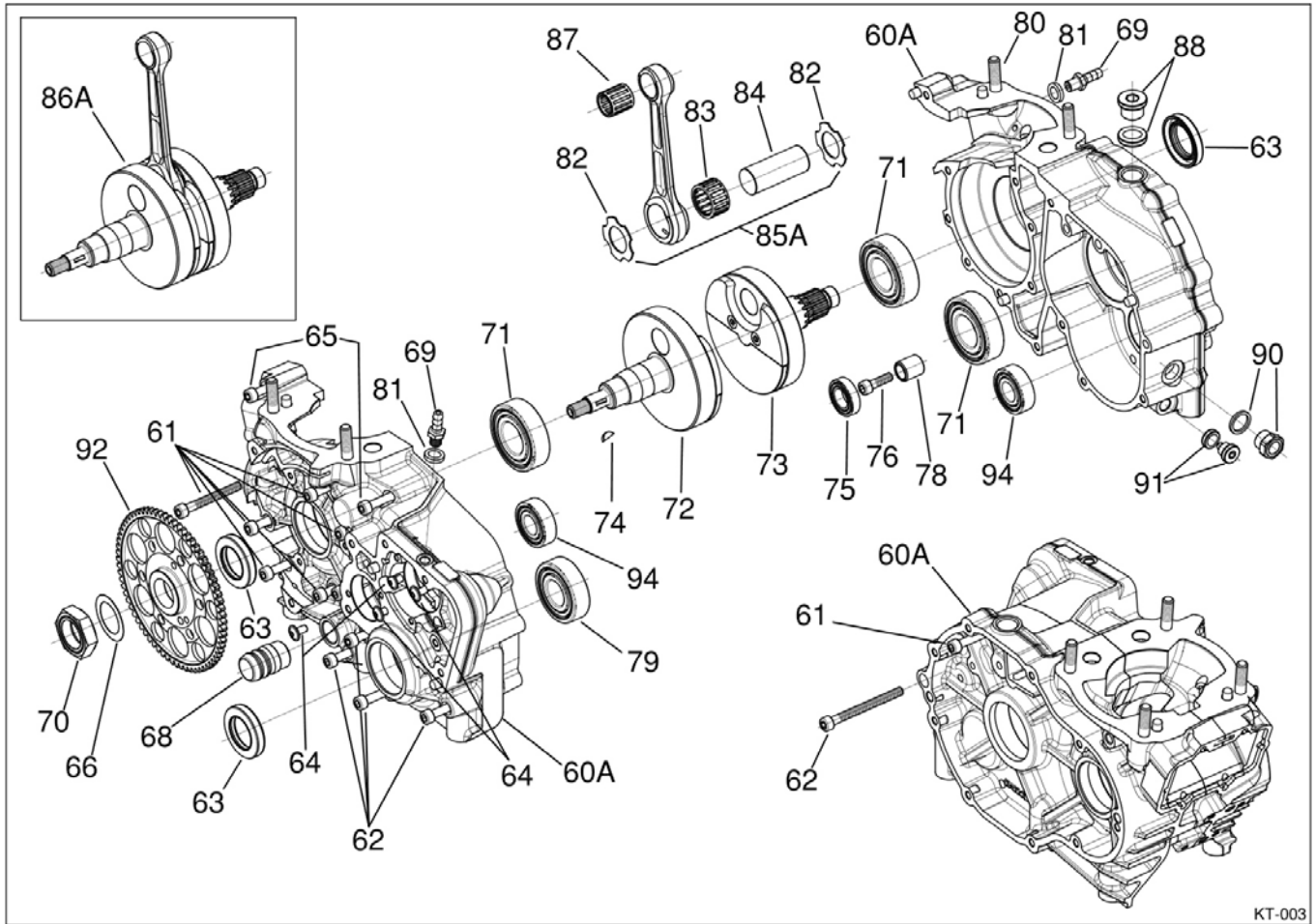


KT-003

RICAMBI / SPARES

POS	COD	DESCR	PRICE
060A	IZB-01040-C	CRANKCASE X30 SHIFTER '13 TaG	
061	00050-K	KIT OF 20 ALLEN SCREWS 6x50	
062	00053-K	20 SCREWS KIT M6X65	
063	X30125425A	OIL SEAL MAGN./DRIVE SIDE	
064	00280-K	20 SCREWS KIT W/FLANGE M5x10	
065	00048-K	KIT OF 20 ALLEN SCREWS 6x40	
066	IZI-90000	CONED SAFETY SPRING N.T.	
067	00342-K	KIT 20 WASHERS 10,5x18x0,8	
068	IFA-40500	WATER PIPE FITTING	
069	D-95800	PRESSURE FITTING	
070	IZC-80240	LOCKING NUT GEAR	
071	35396-A	BALL BEARING NSK 6205 C4	
071	35398A	ROLLER BEARING 6205 BC1-1442D	
072	IZC-30140	HALFCRANK.IGN.SI X30 SHIFTER	
073	IZC-20140	HALFCRANKSHAFTDR.SIDE X30 SHIF	
074	11715	SHAFT END/SPROCKET/MAGNETO KEY	
075	IZF-90455	BALL-BEARING 61902 T9C4	
076	00044-K	KIT 20 ALLEN SCR. CYL. H. 6x20	
078	IZF-22300	SHIFTING DRUM SUPPORT	
079	10400-D	BALL BEARING 6204 C4	
080	IFA-20200	STUDBOLT M8x51	
081	B-71805	PRESSURE Cu FITT. GASKET	
082	X30125436	SILVER BRONZE WASHER	
083	X30125431	BIG END CAGE	
084	X30125450	CRANKPIN 20x48.8	
085A	IZC-50100-C	CON-ROD COMPL.X30-SHIFT. 110mm	
086A	IZC-00140	CRANKSHAFT X30 SHIFTER TAG	
087	IFC-50350	SMALL END ROLLER CAGE	
088	IZF-90500	PLUG TCE M16x1.5	
090	IZB-90000	OIL LEVEL GAUGE	

CRANKCASE & CRANKSHAFT

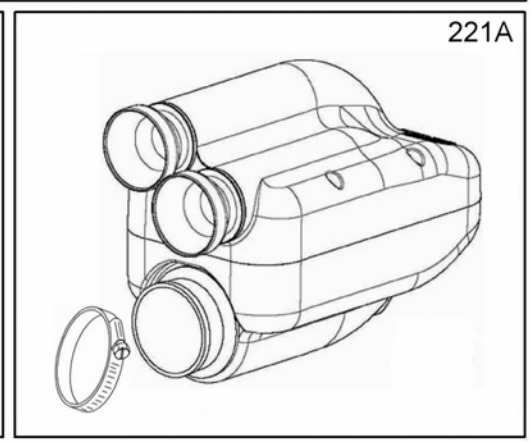
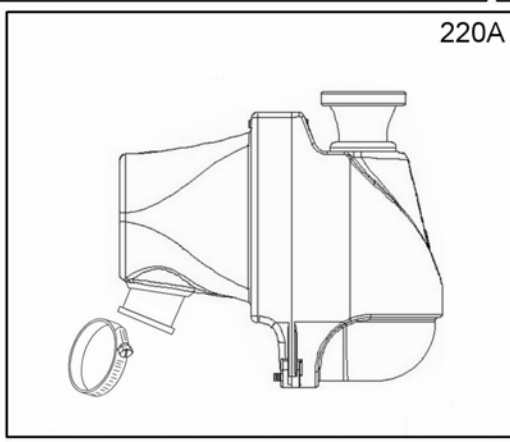
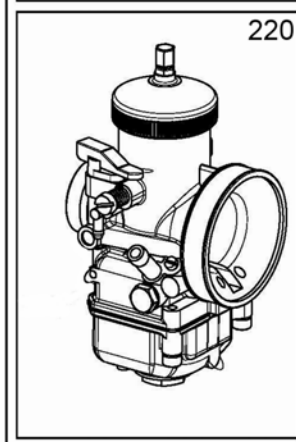
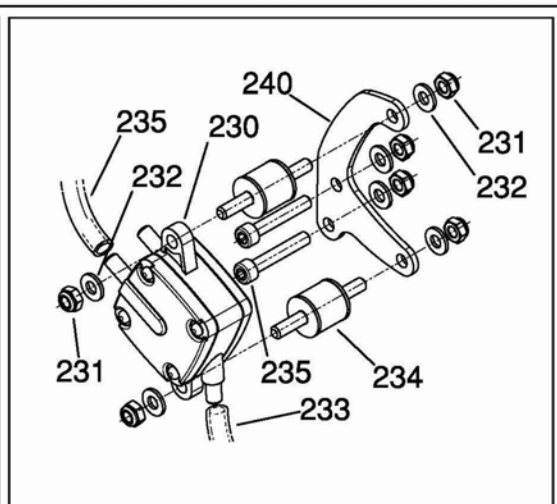
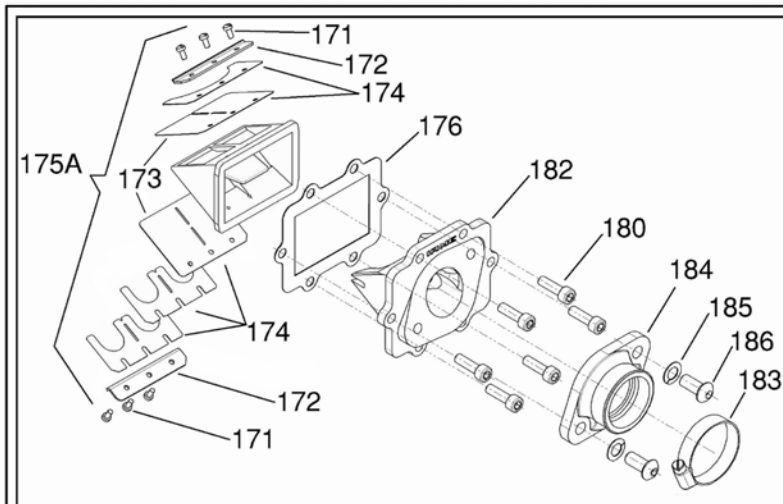


KT-003

RICAMBI / SPARES

POS	COD	DESCR	PRICE
091	IZF-90505	MAGNETIC PLUG TCEM M10x1	
092	IZI-30042	STARTER GEAR X30 SH/S.SH '15	
094	IMB-20100	BEARING 6202 T1XC4	

INLET TAG

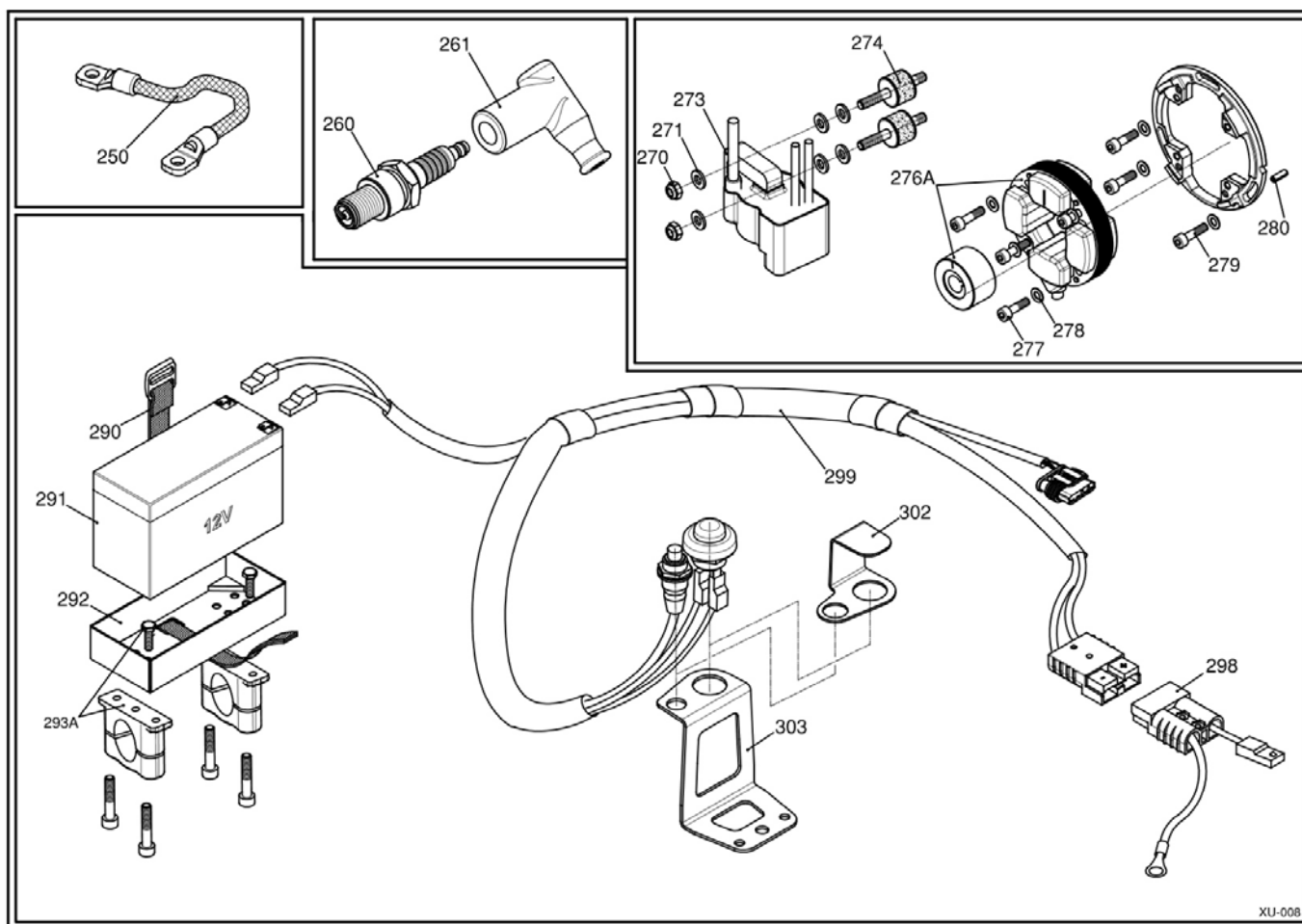


KT-004

RICAMBI / SPARES

POS	COD	DESCR	PRICE
171	10380	REEDS SCREW	
172	IZG-20200	REED PETALS LOCKING PLATE	
173	IZG-20300-C1	KIT CARB.REED PET.0.30/0.33 KZ	
174	IZG-20300-C	KIT CARB.REED PET.0.30/0.33 KZ	
175A	IZG-02000	REED VALVE ASSEMBLY KZ	
176	IZB-41100	CONVEYOR GASKET KZ	
180	00044-K	KIT 20 ALLEN SCR. CYL. H. 6x20	
182	IZB-41040	CONVEYOR X30 SHIFTER TaG	
183	IFG-31100	CLAMP REEDSTER/XTR	
184	IFG-30900	CARB.MANIFOLD XTR KF4	
185	00322-K	20 WASHERS KIT M8	
186	00269-K	20 SCREWS KIT TBEI M8x16	
220	IFG-00100K	DELL'ORTO CARBURET. VSH 30CS	
220A	IZG-90005	INLET SILENCER APE 1AG 30mm	
221A	IZG-90005A	INLET SILENCER NOX R&R 30mm	
221A	IZG-90006	INLET SILENCER NOX R&R 23mm	
230	IZG-90000	FUEL PUMP PAIOLI	
230	IZG-90001	FUEL PUMP	
231	00378-K	20 SELF LOCKING NUTS KIT M6	
232	00302-K	KIT 20 WASHERS M6	
233	A-61810-A	PRESSURE FITT. TUBE 20cm	
234	IFG-40800	DAMPENER REEDSTER/XTR/MINI	
235	00047-K	KIT OF 20 ALLEN SCREWS 6x35	
240	IZG-40800	MIKUNI FUEL PUMP SUPPORT PLATE	

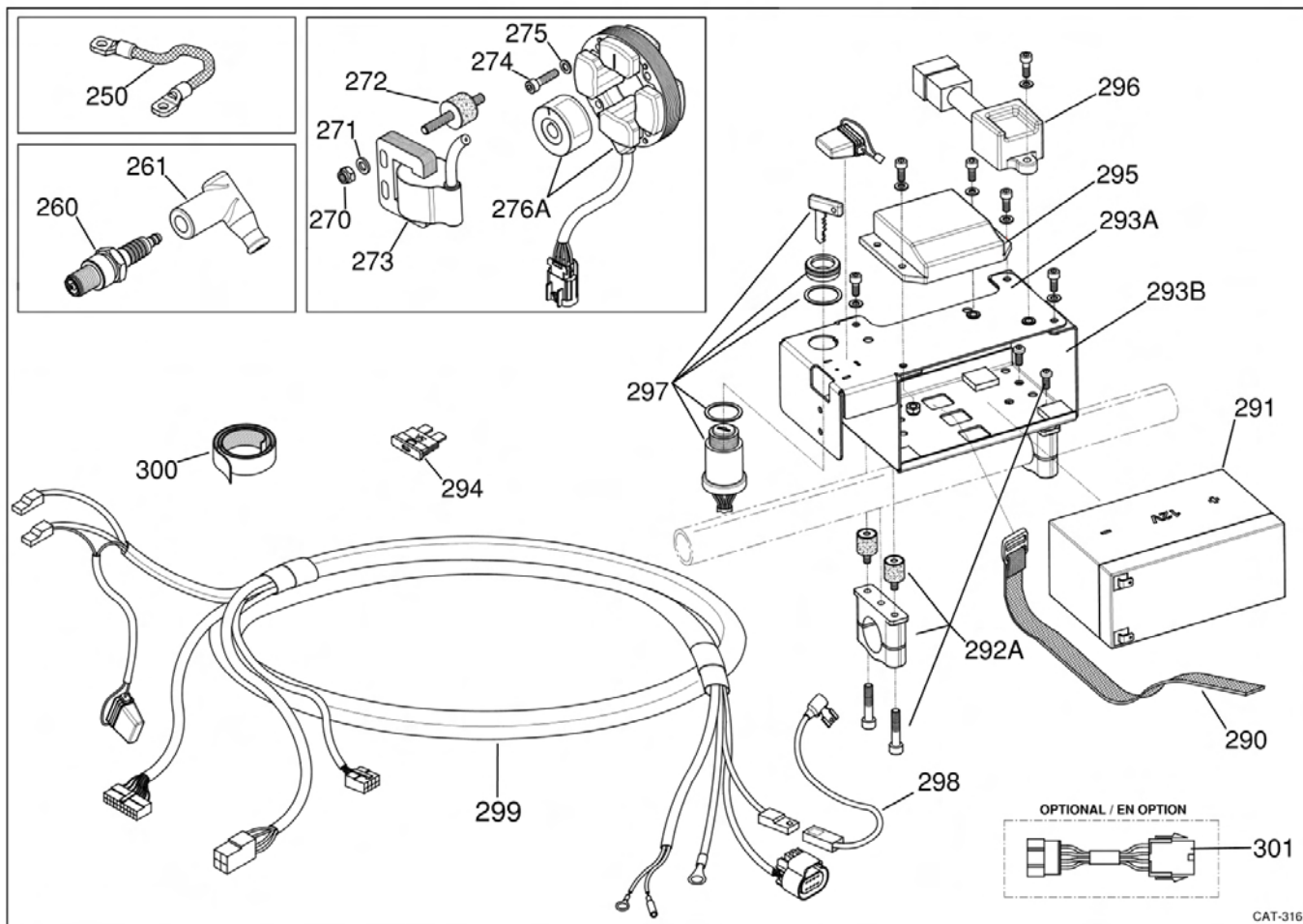
ELECTRONIC IGNITION '16



RICAMBI / SPARES

POS	COD	DESCR	PRICE
250	B-35805-A	COIL GROUND CABLE	
260	10561-A	SPARK PLUG NGK BR10EG	
261	10544	PVL SPARK BLACK CAP X30	
270	00378-K	20 SELF LOCKING NUTS KIT M6	
271	00302-K	KIT 20 WASHERS M6	
273	X30125933Z1	COIL/ELC. BOX DIG. S "Z1"	
274	B-35810-A	COIL DAMPENER	
276A	X30125953	SELETTA IGNITION DIG.S X30'16	
277	00032-K	KIT OF 20 SCREWS TCCE 5x20	
278	00301-K	KIT 20 WASHERS M5	
279	00037-K	20 SCREWS KIT TCCE 5X18	
290	A-60904A	BATTERY FIXING BELT	
292	X30125905	BATTERY SUPPORT	
293A	A-60907A-C	SUPP.BATT.CLAMP 30mm W/SCREWS	
293A	A-60908A-C	SUPP.BATT.CLAMP 32mm W/SCREWS	
298	IFE-05401D	STARTER MOTOR CABLE	
299	IFE-05401A	PVL START CABLE '12 REEDSTER	
302	IFI-70100	SECURITY BRACKET	
303	IFI-70000	BUTTONS BRACKET KF/X30	

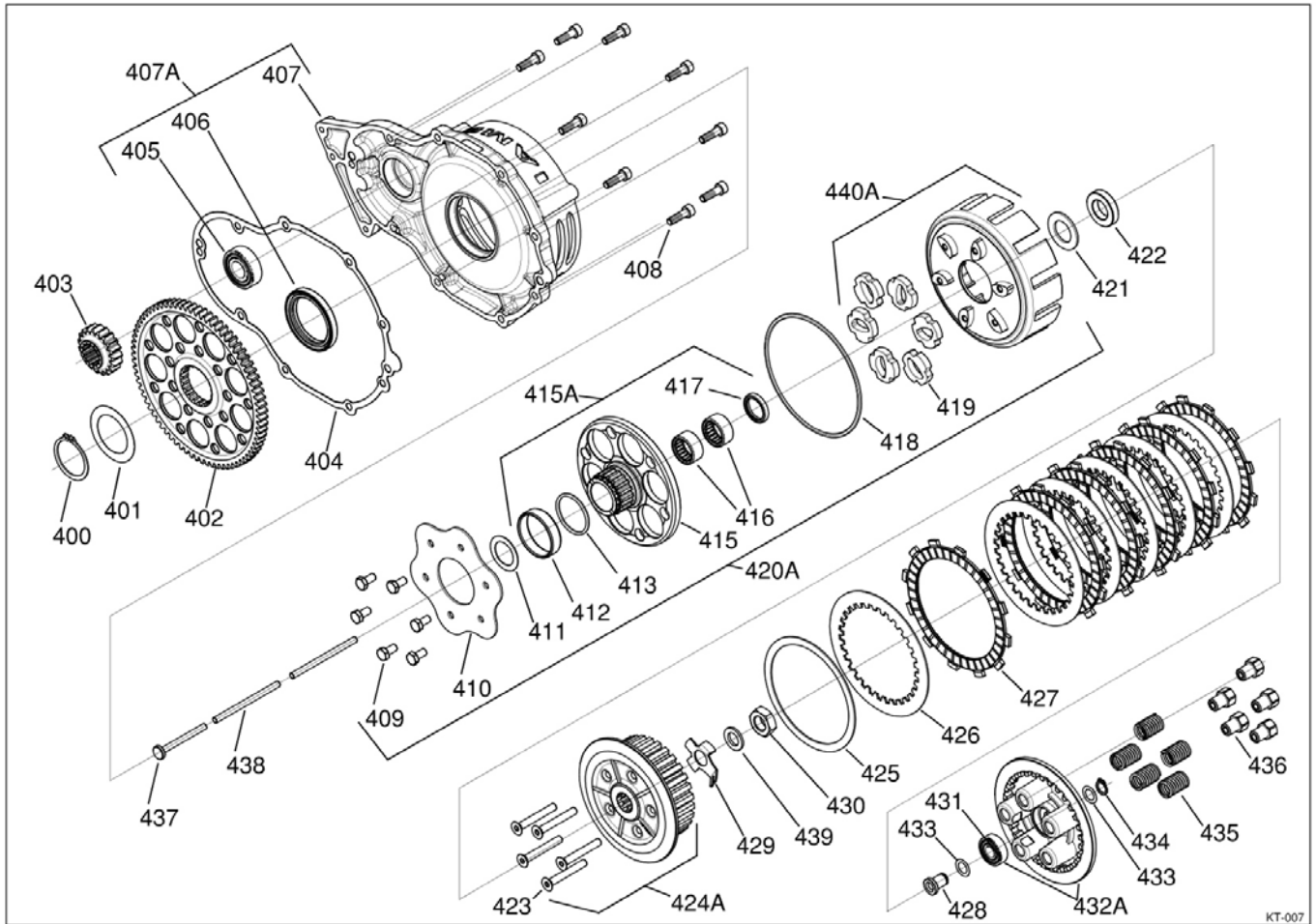
ELECTRONIC IGNITION '13



RICAMBI / SPARES

POS	COD	DESCR	PRICE
250	B-35805-A	COIL GROUND CABLE	
260	10561	SPARK PLUG NGK BR9EG	
260	10561-A	SPARK PLUG NGK BR10EG	
261	10544	PVL SPARK BLACK CAP X30	
270	00302-K	KIT 20 WASHERS M6	
270	00378-K	20 SELF LOCKING NUTS KIT M6	
272	B-35810-A	COIL DAMPENNER	
273	X30125955	SELETTA COIL K	
274	00034-K	KIT OF 20 ALLEN SCREWS 5x25	
275	00301-K	KIT 20 WASHERS M5	
276A	X30125952	SELETTA IGNITION X30 '13	
290	A-60904A	BATTERY FIXING BELT	
291	X30125900	SPARE PART F.	
292A	A-60906A-C1	SUP.BAT.CLAMP 28mm W/SCREWS'13	
292A	A-60907A-C1	SUP.BAT.CLAMP 30mm W/SCREWS'13	
292A	A-60908A-C1	SUP.BAT.CLAMP 32mm W/SCREWS'13	
293A	A-120907-C	BATTERY SUPPORT PLATE '13	
293B	A-120905B	BATTERY SUPPORT '13	
294	X30125942	FUSE 5A X30	
295	X30125930Z1	X30 SHIFTER TAG DIG- POWER BOX	
296	IFE-05200	STARTER RELAY n.t.	
297	X30125936-C	STARTER KEYS ASSEMBLY	
298	A-60934A	STARTER CABLE	
299	X30125935D-C	CABLES HARNESS '13	
300	X30125925	VELCRO FIXING STRAP	
301	X30125939	CABLES HARNESS '13 ADAPTER	

CLUTCH GROUP

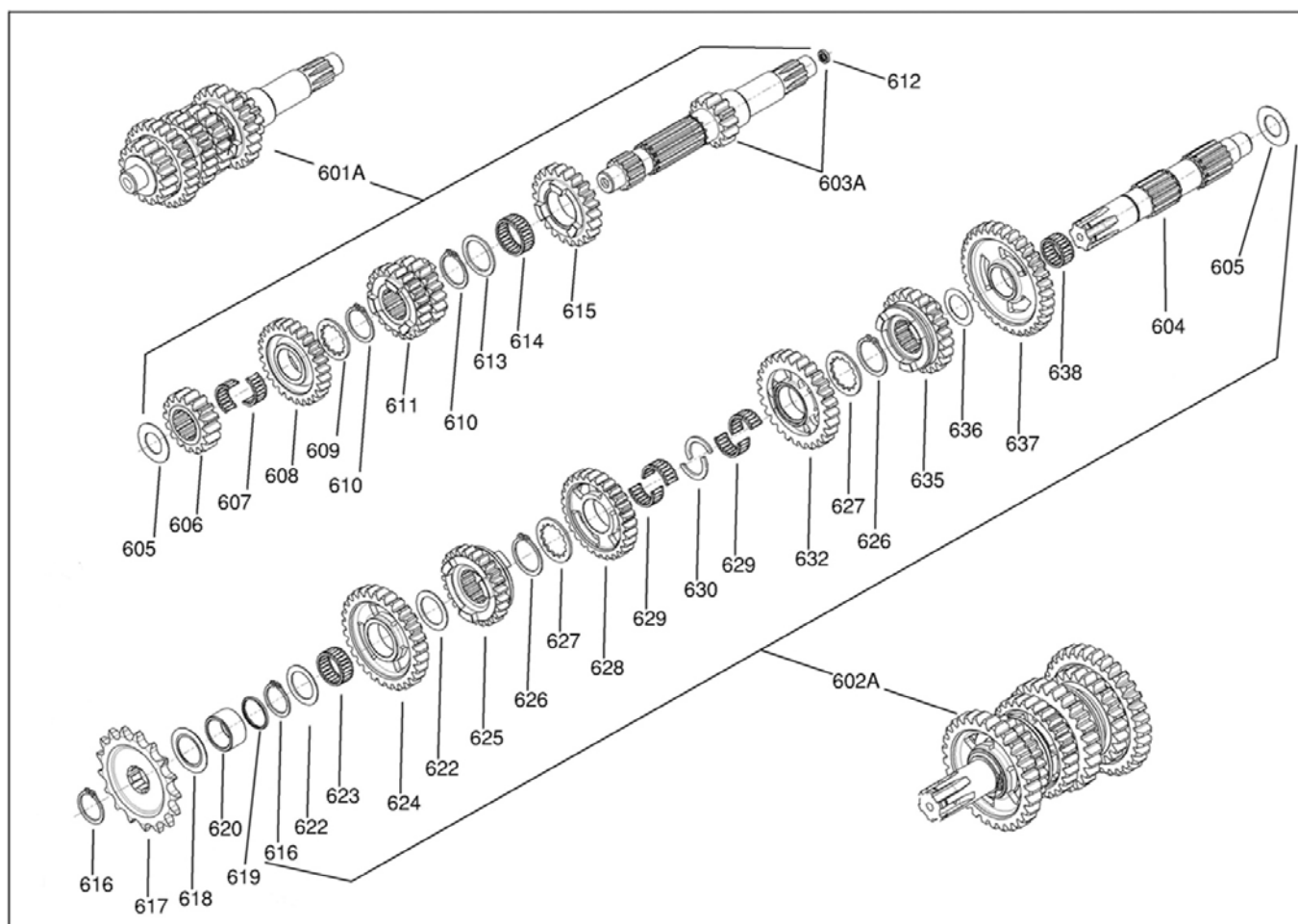


KT-007

RICAMBI / SPARES

POS	COD	DESCR	PRICE
429	IZF-01700	CLUTCH NUT WASHER	
430	00364	NUT M14x1	
431	IZF-90460	THRUST BEARING PLATE	
432A	IZF-04000	PRESS. PLATE W/ BALL BEARING	
433	IZF-90090	SPACER RING	
434	IZF-90065	SEEGER RING A10 DIN471	
435	IZF-01202	CLUTCH SPRING '14	
436	IZF-01300	CLUTCH SPRING RETAINER	
437	IZF-01600	CLUTCH PUSH PLATE	
438	IZF-01500	PUSH ROD CLUTCH	
439	IZF-02300	CLUTCH NUT WASHER	
440A	IZF-00300	CLUTCH DRUM W/SHOCK ABSORB.	

SPEED GEAR ASSEMBLY and GEARS

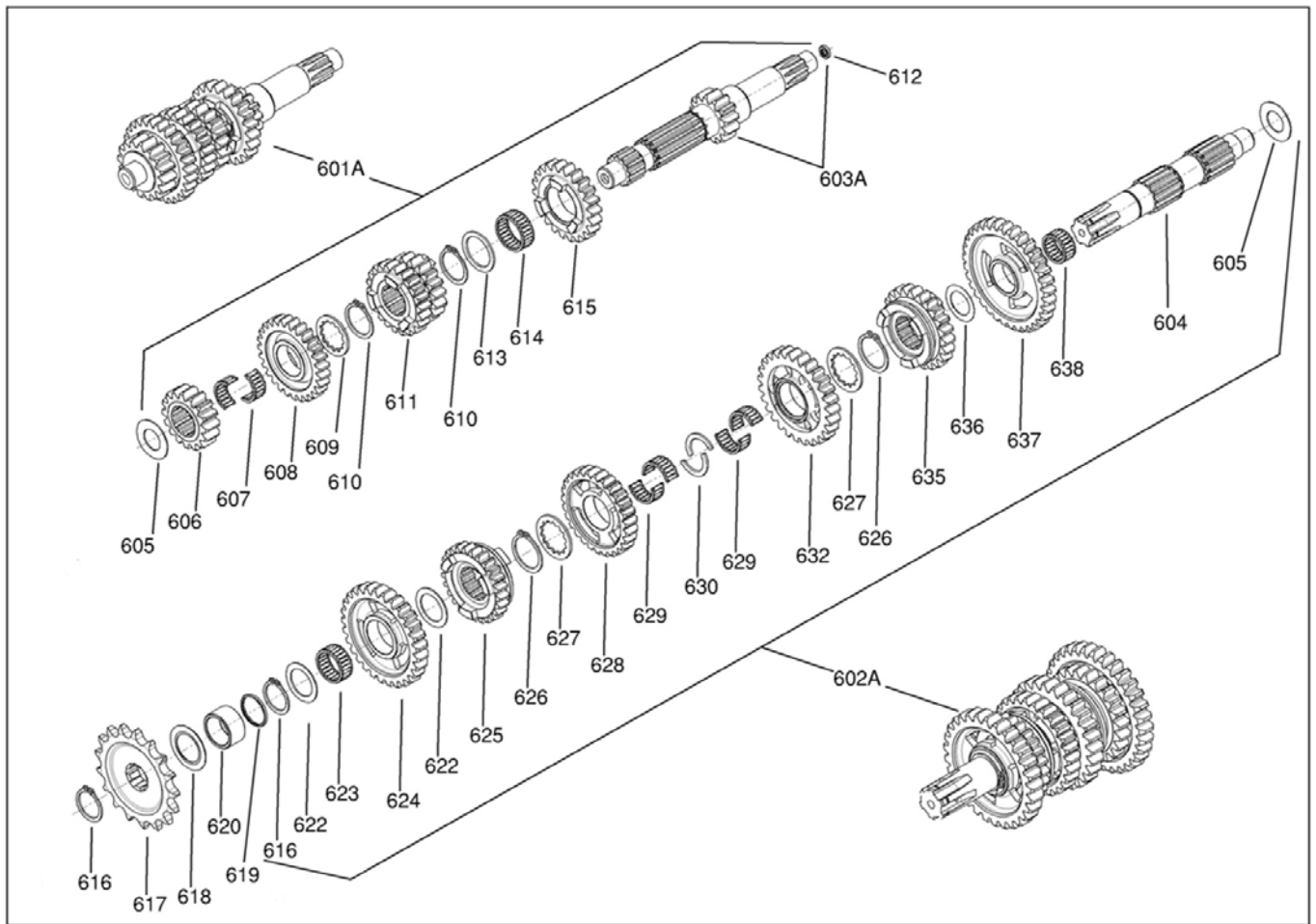


KT-008

RICAMBI / SPARES

POS	COD	DESCR	PRICE
601A	IZF-30000	COMPLETE PRIMARY SHAFT	
602A	IZF-31000	COMPLETE SECONDARY SHAFT	
603A	IZF-20100-C	PRIMARY SHAFT WITH RING	
604	IZF-20200	SECONDARY SHAFT	
605	IZF-21900	SHIM PRIMARY/SECONDARY SHAFT	
606	IZF-20300	2nd G. DRIVE GEAR	
607	IZF-20450	SPLITTED ROLLER CAGE K18x22x10	
608	IZF-20600	6th G. DRIVE GEAR	
609	IZF-21400	SPLINED SHIM 6th SPEED	
610	IZF-90045	SEEGER RING A22 DIN471	
611	IZF-20400	3rd/4th G. DRIVE GEAR	
612	IZF-90020	OIL SEAL GR5x9x2	
613	IZF-21300	5th GEAR SHIM	
614	IZF-20452	ROLLER CAGE	
615	IZF-20500	5th G. DRIVE GEAR	
616	IZF-90055	SEEGER RING A20 DIN471	
617	IZF-25800	SPROCKET Z15	
617	IZF-25900	SPROCKET Z16	
617	IZF-26000	SPROCKET Z17	
617	IZF-26100	SPROCKET Z18	
617	IZF-26200	SPROCKET Z19	
617	IZF-26300	SPROCKET Z20	
618	IZF-90120	SAFETY CONE SPRING "AL"	
619	IZF-90025	O'RING 2075 NBR 70	
620	IZF-25300	CHAIN SPROCKET SPACER	
622	IZF-90075	SPACER RING	
623	IZF-90400	ROLLER CAGE K20	
624	IZF-20800	2nd G. DRIVEN GEAR	
625	IZF-21200	6th G. DRIVEN GEAR	
626	IZF-90050	SEEGER RING A24 DIN471	

SPEED GEAR ASSEMBLY and GEARS

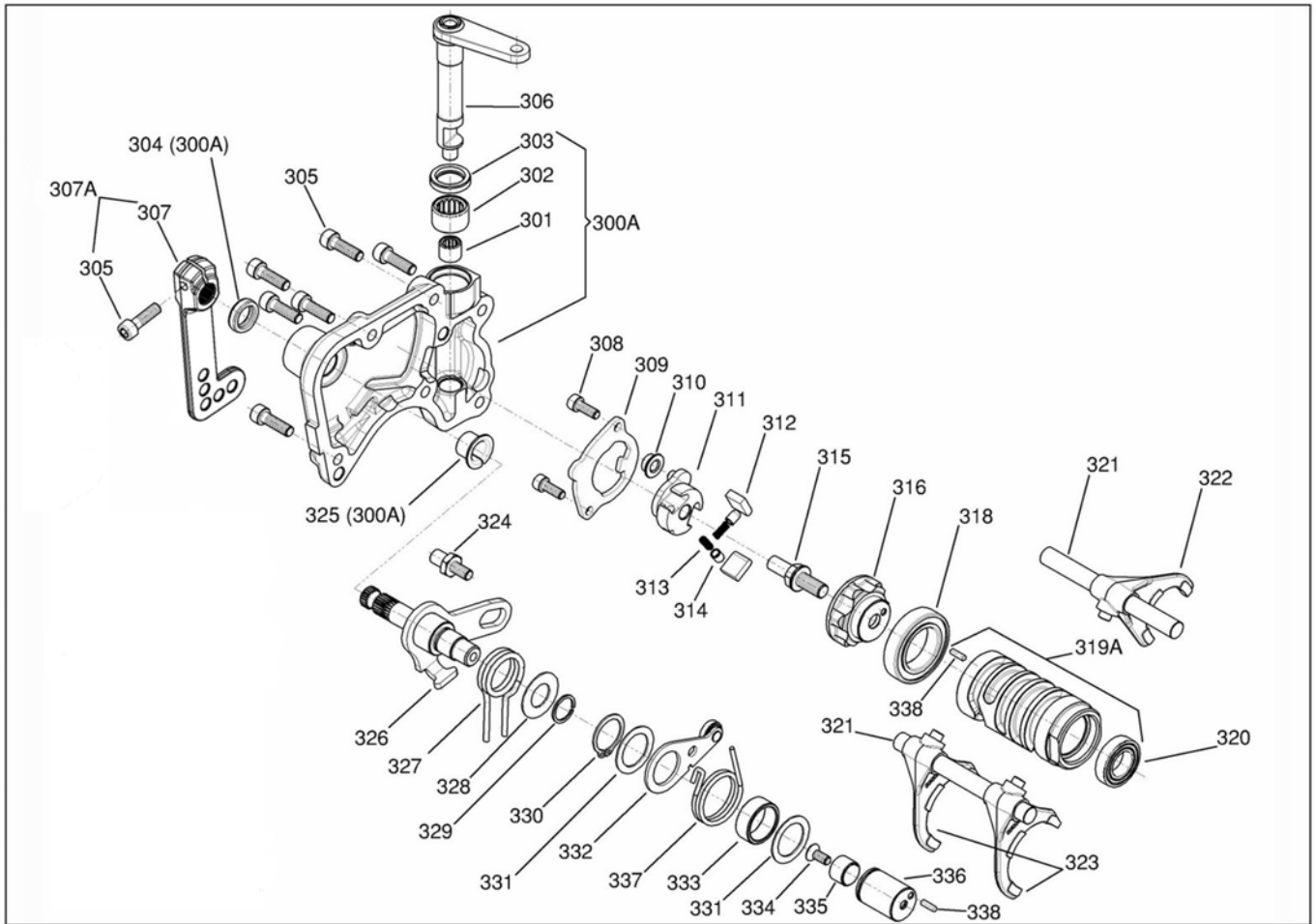


KT-008

RICAMBI / SPARES

POS	COD	DESCR	PRICE
627	IZF-21700	SPLINED SHIM 21x32x0.8	
628	IZF-21000	4th G. DRIVEN GEAR	
629	IZF-20451A	SPLIT. ROLLER CAGE K20x24x10	
630	IZF-21800	HALF SHIM 3rd / 4th SPEED	
632	IZF-20900	3rd G. DRIVEN GEAR	
635	IZF-21100	5th G. DRIVEN GEAR	
636	IZF-21500	SHIM 1st SPEED	
637	IZF-20700	1st G. DRIVEN GEAR	
638	IZF-90405	ROLLER CAGE K17	

SELECTOR ASSEMBLY

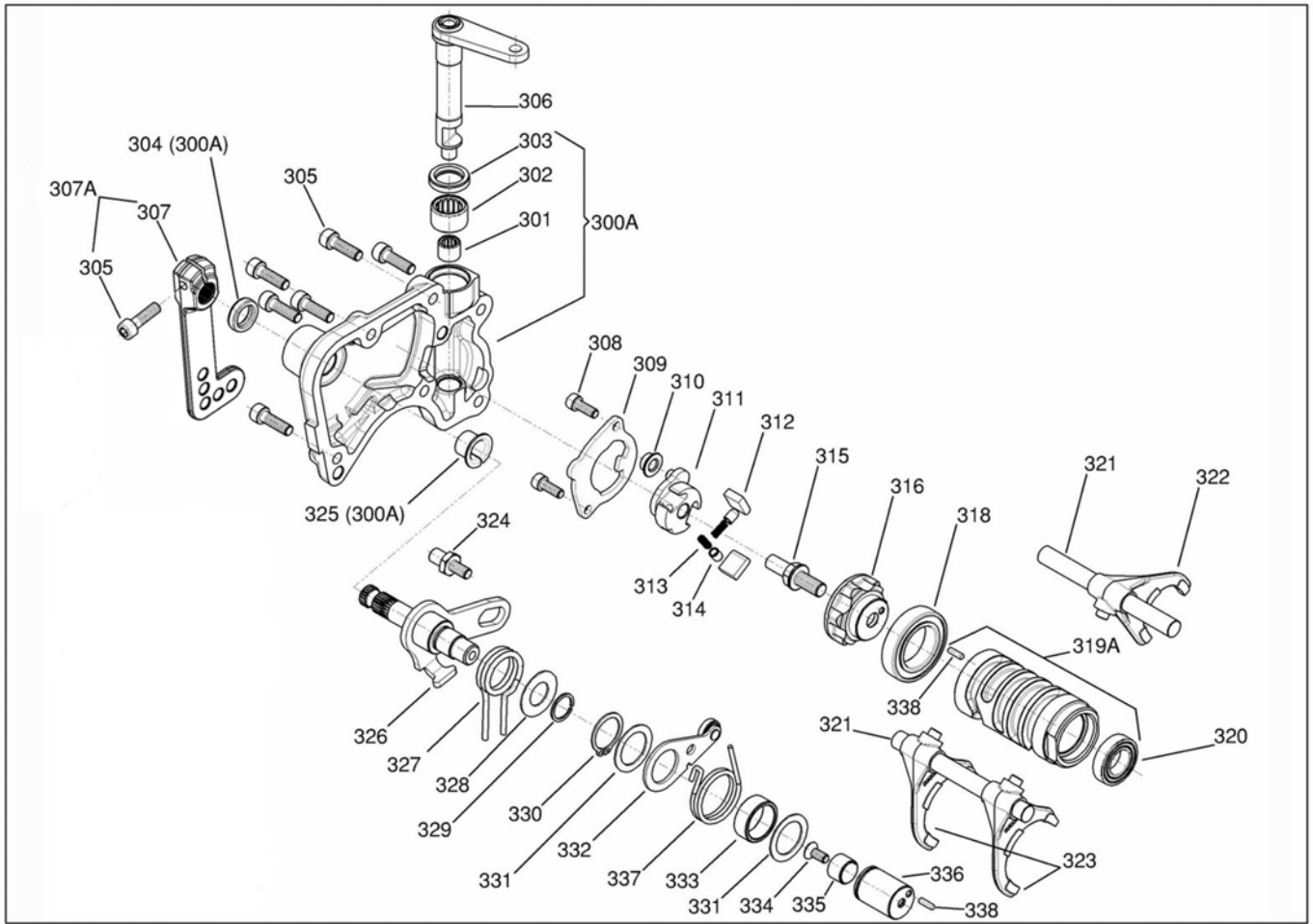


KT-009

RICAMBI / SPARES

POS	COD	DESCR	PRICE
300A	IZB-05000A	COMPL.SELECTOR COVER X30 SHIF	
301	A-60865	ROLLER CAGE TaG	
302	IZF-90410A	NEEDLE BEARING HK1412	
303	IZF-90125	OIL SEAL	
304	IZF-90115	OIL SEAL	
305	00044-K	KIT 20 ALLEN SCR. CYL. H. 6x20	
306	IZF-01800	CLUTCH CONTROL LEVER	
307A	IZF-24901-C	SHIFT LEVER WITH SCREW	
308	00031-K	KIT OF 20 ALLEN SCREWS M5x16	
309	IZF-23800	RATCHET PLATE	
310	IZF-23700	SPRING LATCH SUPP. BUSH	
311	IZF-23000	RATCHET SUPPORT	
312	IZF-23400	SHIFTING RATCHET	
313	IZF-23601	RATCHET PUSH PAD	
314	IZF-23500	PUSH ROD RATCHET	
315	IZF-22900	SHIFTER PIN	
316	IZF-22000	PRESELECTOR CAM	
318	IZF-90450	BALL BEARING 6905 T1xC3	
319A	IZF-22200-C	LIGHTENED SHIFTING DRUM	
320	IZF-90455	BALL-BEARING 61902 T9C4	
321	IZF-22800	FORKS GUIDE SHAFT	
322	IZF-22400	SHIFTING PRIMARY FORK	
323	IZF-22600	SHIFTER SECONDARY FORK	
324	IZF-24800	RETAINER SPRING	
325	IZF-90105	FLANGED BUSH	
326	IZF-23100	PRESELECTOR CONTROL SHAFT	
327	IZF-24000	PRESELECTOR SHAFT SPRING	
328	IZF-25700	SPRING WASHER	
329	IZF-90100	ELASTIC RING SW14	

SELECTOR ASSEMBLY

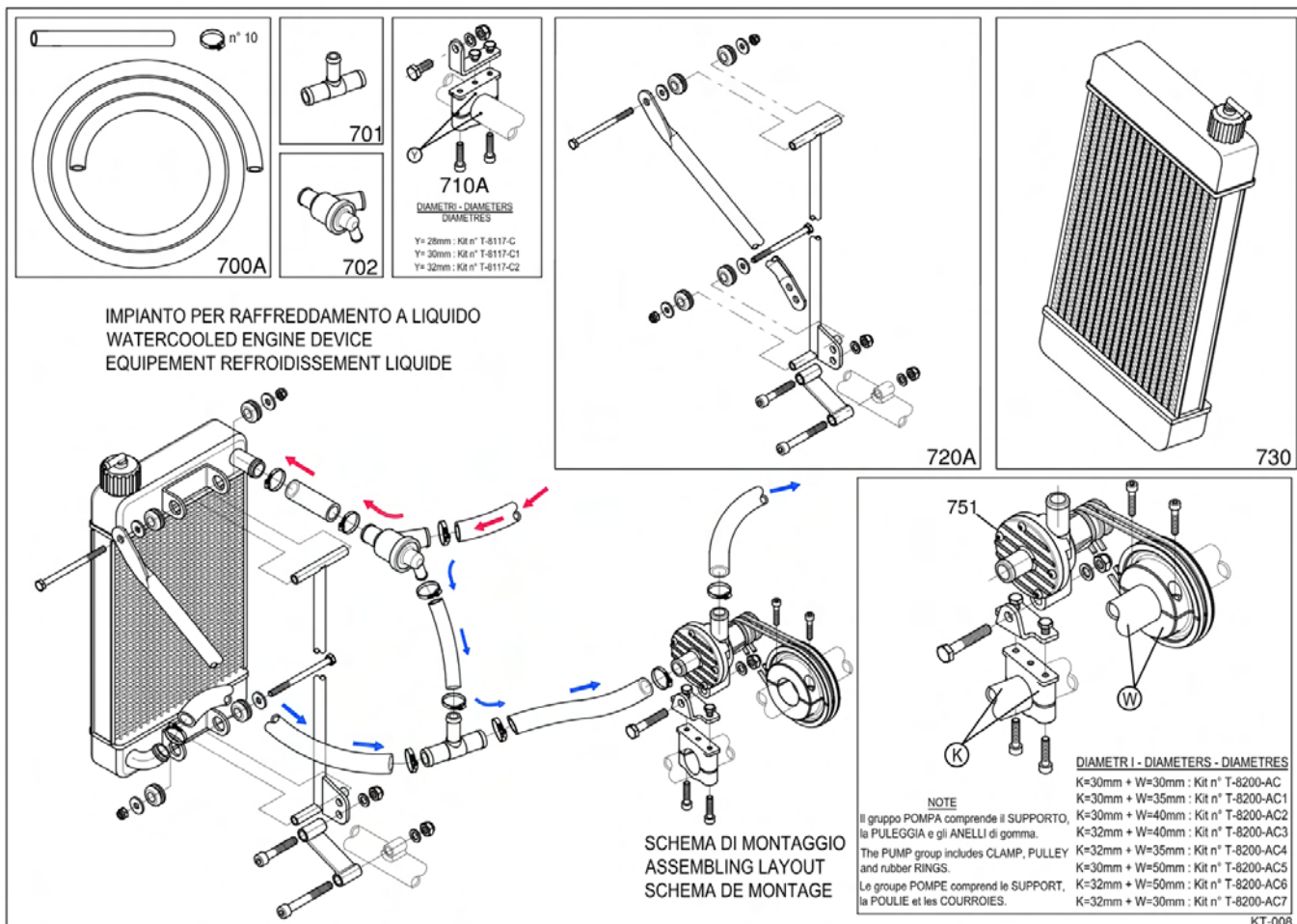


KT-009

RICAMBI / SPARES

POS	COD	DESCR	PRICE
330	IZF-90055	SEEGER RING A20 DIN471	
331	IZF-90075	SPACER RING	
332	IZF-24600	LOCATING LEVER	
333	IZF-24500	GEAR POSITION SPACER	
334	00111-K	20 SCREWS KIT TORX M5x10	
335	IZF-90110	BUSH MU TFP 1210	
336	IZF-24100	SHIFTER PIN BUSH SUPPORT	
337	IZF-24701	LOCATION LEVER SPRING	
338	IZF-90085	NEEDLE N3x9.8 AB2	

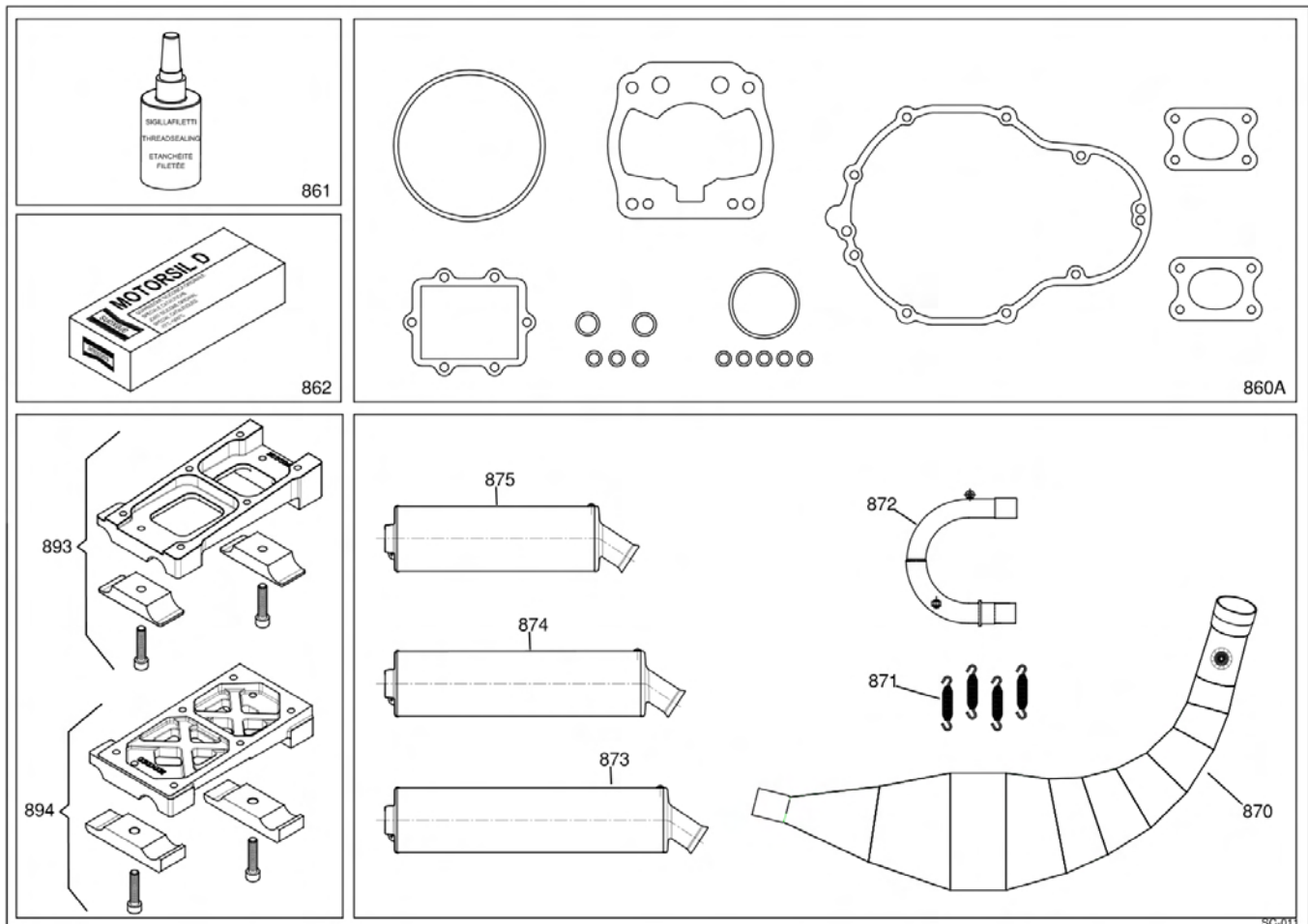
COOLING SYSTEM



RICAMBI / SPARES

POS	COD	DESCR	PRICE
700A	IFI-50400-K	WATER PIPES KIT	
701	IFI-51000	3 WAYS FITTING KF1-2-3	
702	IFI-05900	3 WAYS THERMOSTAT KF 46i $\frac{1}{2}$ /48i $\frac{1}{2}$	
710A	T-8117-C	RADIATOR CLAMP KIT mm 28	
710A	T-8117-C1	RADIATOR CLAMP KIT mm 30	
710A	T-8117-C2	RADIATOR CLAMP KIT mm 32	
720A	IFI-52300-K	RADIATOR SUPP.KIT KF1-2-3	
730	IFI-05000	REEDSTER RADIATOR/XTR	
740A	IFI-05000-K	COOLING KIT REEDSTER	
751	T-8202-C	PUMP GROUP mm 30/30	
751	T-8202-C1	PUMP GROUP mm 30/35	
751	T-8202-C2	PUMP GROUP mm 30/40	
751	T-8202-C3	PUMP GROUP mm 32/40	
751	T-8202-C4	PUMP GROUP mm 32/35	
751	T-8202-C5	PUMP GROUP mm 30/50	
751	T-8202-C6	PUMP GROUP mm 32/50	

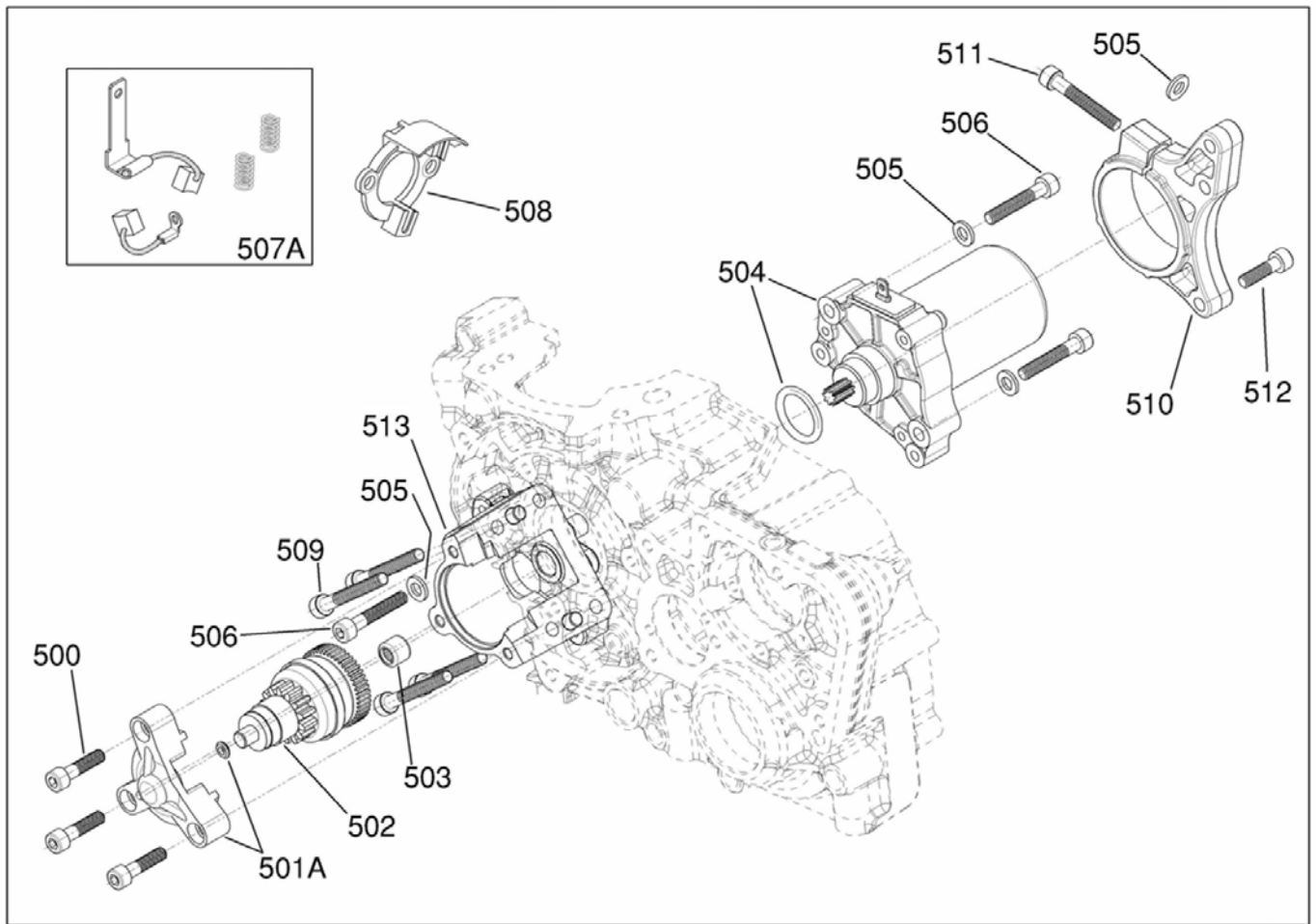
EXHAUST GROUP & GASKETS SET



RICAMBI / SPARES

POS	COD	DESCR	PRICE
860A	IZZ-125990	GASKETS SET KZ	
861	00600	PIPE FITTING SEAL	
862	00602	GASKET AREXON	
870	IZH-04000	EXHAUST MUFFLER KZ SHIFTER	
871	IZH-06100	SILENCER HEADER KZ 28mm	
872	IZH-06101	EXHAUST HEADER KZ 26/28mm	
873	IZH-06000	ELTO SILENCER 125S KZ	
874	IFH-55100	FLEXIBLE SPRING KF1-2 / KZ	
875	IZH-06000B	SILENCER D TEXALIO SHORT	
876	IZH-06000A	SILENCER MC 125cc	
894	IZB-50006	ENGINE MOUNT MAG 3deg W/CL	

ELECTRIC STARTER GROUP

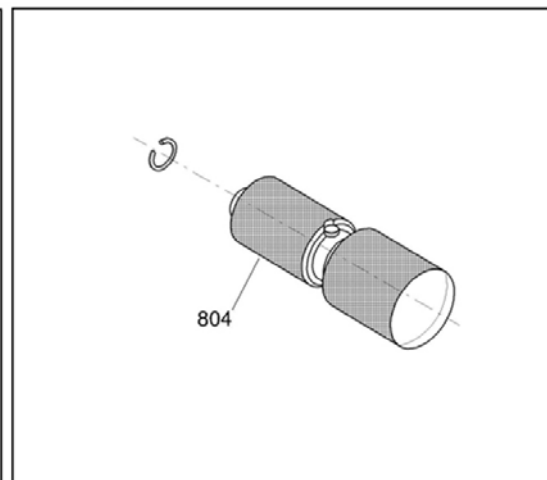
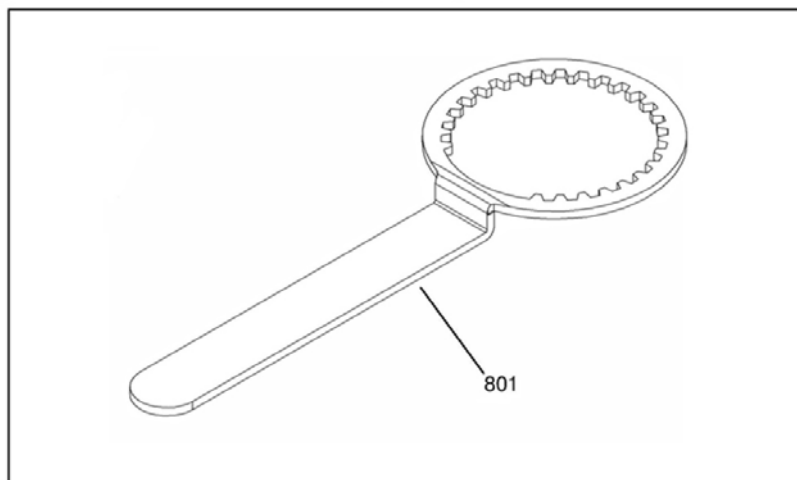
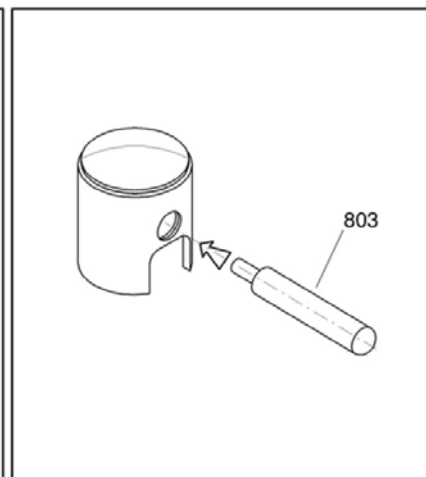
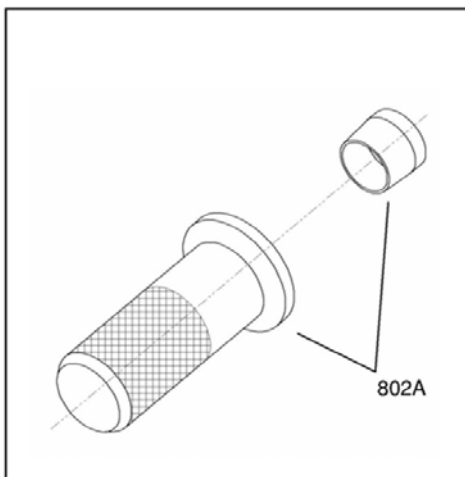
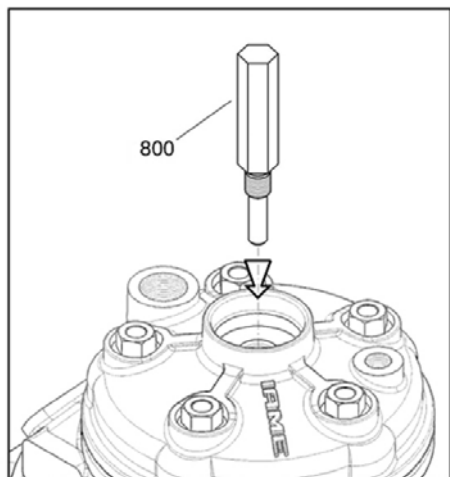


KT-005

RICAMBI / SPARES

POS	COD	DESCR	PRICE
500	00045-K	KIT 20 SOCKET H. SCREWS M6X25	
501A	IFE-60100-K	BENDIX SUPPORT REEDSTER '08	
502	A-120855B	BENDIX X30 SHIFTER	
503	A-60865	ROLLER CAGE TaG	
505	00302-K	KIT 20 WASHERS M6	
506	00047-K	KIT OF 20 ALLEN SCREWS 6x35	
507A	A-60852A-C	STARTER BRUSHES KIT	
508	A-120852A	BRUSHES SUPPORT	
509	00050-K	KIT OF 20 ALLEN SCREWS 6x50	
510	A-125863-C	STARTER SUPPL. SUPPORT	
511	00048-K	KIT OF 20 ALLEN SCREWS 6x40	
512	00044-K	KIT 20 ALLEN SCR. CYL. H. 6x20	
513	IZE-50040-C	STARTER SUPPORT X30-SHIFTER	

TOOLING



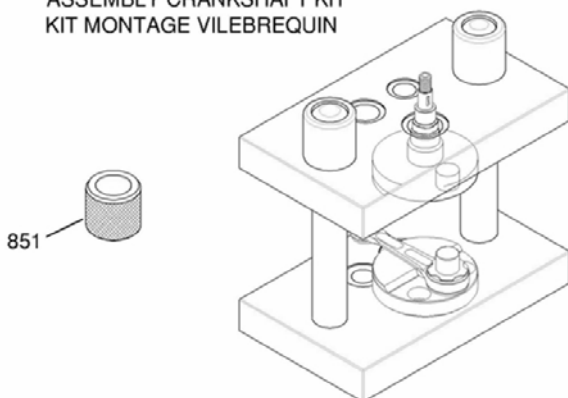
KT-012

RICAMBI / SPARES

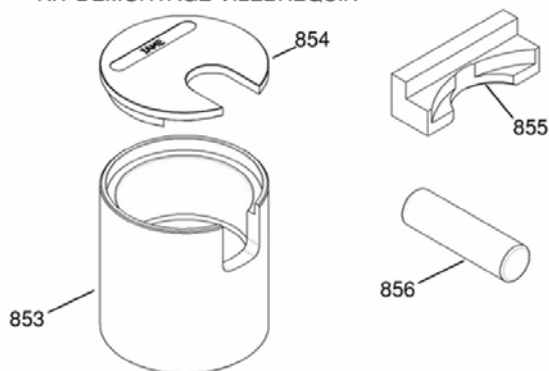
POS	COD	DESCR	PRICE
800	10271	PISTON STROKE LOCKER	
801	ATT-031/2	CLUTCH DRUM LOCKING TOOL	
802A	ATT-031/3	OIL SEAL MOUNTING TOOL	
803	ATT-017	PISTON PIN PUNCH d.15mm	
804	ATT-006	CIRCLIP 15mm ASSEM.TOOL	

ASS.CRANKSHAFT TOOL

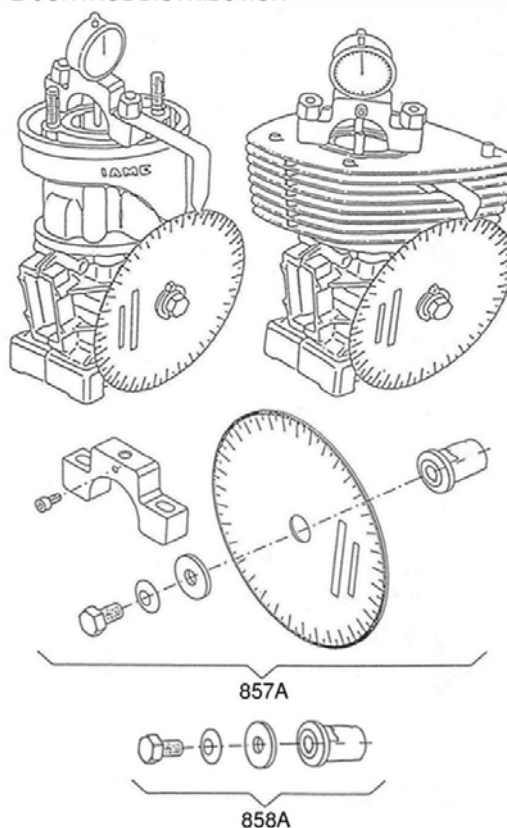
850A KIT MONTAGGIO ALBERO
ASSEMBLY CRANKSHAFT KIT
KIT MONTAGE VILEBREQUIN



852A KIT SMONTAGGIO ALBERO
CRANK DISASSEMBLING KIT
KIT DEMONTAGE VILEBREQUIN



GRUPPO CONTROLLO FASE
TIMING CONTROL GROUP
GROUPE CONTROL DISTRIBUTION



KT-013

RICAMBI / SPARES

POS	COD	DESCR	PRICE
850A	10110A	CRANKSHAFT ASSY TOOL	
851	10150A	CRANK-PIN BUSH 20mm	
853	10100	CRANKSH. DISASSY SUPPORT	
854	10104A	CRANKSHAFT PLATE 125cc	
855	10106	CRANKSHAFT INSERT 125cc-SUP	
856	10107	CRANK-PIN PUSHER	
857A	10820A	TIMING CHECK DISC TaG/REEDSTER	
858A	ATT-014-C	COMPLETE TIMING GROUP ADAPTER	